Use GreenCut at 20 : 1 mix ratio

GreenCut® Cutting/Misting Fluid
Data Sheet

GreenCut provides exceptional lubrication—burnishing—cooling of the work piece

- Extends tool life by 40%
- Provides improved accuracy
- Superb surface finish
- Increased production speeds
- 100% effective regardless of the tool speed or feed
- Friction plane heat is radically reduced by the extraordinary GreenCut lubrication assets

GreenCut does this by having full access to the seizure zone on the tool rake-face where all the cutting action takes place: Preventing metal-to-metal contact

GreenCut totally prevents growth of aerobic and anaerobic bacteria

GreenCut = SAFE

- Eliminates sump odors permanently: immediate biodegradation of up to 5% of oil wastes means no stench and extended service life.
- Easy on the hands and helps heal lacerations & dermatitis. Vapors won’t cause asthma or breathing problems. Spills are safe to walk on "no-slip".
- No sump clean-outs for at least one year with proper maintenance and pump circulation of the coolant.
- Just add GreenCut /water as needed by Checking the pH of the bath using pH test paper strips for color match. pH to be between 9 and 10 for optimum performance.
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GreenCut Cutting Fluid is SAFE and has superior performance:

- Machining
- Cutting
- Grinding
- Drilling
- Tapping

Machining all metals:
- Carbon / Stainless Steel
- Brass
- Inconel
- Titanium
- Aluminum

Excellent for liquid CNC controlled Plasma Arc Cutting Tables

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Originally Approved by:
Environment Canada
under the Environmental Choice Program

Hazardous Material Identification System
GREENCUT CUTTING/MISTING FLUID

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LubeCorp Manufacturing Inc.
Home of the All-SAFE™ Industrial Fluid Product Line:
Outperforming while providing Uncompromising Safety

1. **Work-SAFE:**
   Safe for hands, lungs, eyes
   Fireproof and Smokeproof
   Non-toxic

2. **Nature-SAFE:**
   Safe for all ecosystems
   Direct sewer disposal
   UL Ecologo certified

3. **Cost-SAFE:**
   Superior performance
   Lowered overall costs
   Greater productivity

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