



Use GreenCut at 20 : 1 mix ratio

# GreenCut® Cutting/Misting Fluid

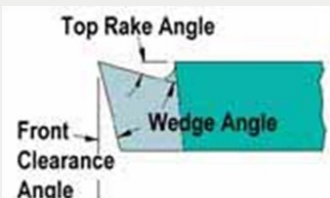
## Data Sheet



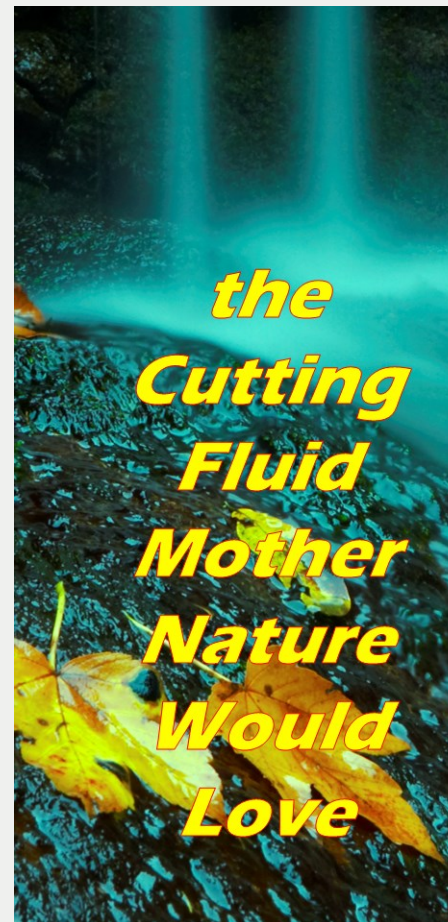
GreenCut *totally* prevents growth of aerobic and anaerobic bacteria

GreenCut provides exceptional lubrication—burnishing—cooling of the work piece

- Extends tool life by 40%
- Provides improved accuracy
- Superb surface finish
- Increased production speeds
- 100% effective regardless of the tool speed or feed
- Friction plane heat is radically reduced by the extraordinary GreenCut lubrication assets



GreenCut does this by having full access to the seizure zone on the tool rake-face where all the cutting action takes place: **Preventing metal-to-metal contact**



## GreenCut = SAFE

- Eliminates sump odors permanently: immediate biodegradation of up to 5% of oil wastes means no stench and extended service life.
- Easy on the hands and helps heal lacerations & dermatitis. Vapors won't cause asthma or breathing problems. Spills are safe to walk on "no-slip".
- No sump clean-outs for at least one year with proper maintenance and pump circulation of the coolant.
- Just add GreenCut /water as needed by Checking the **pH** of the bath using pH test paper strips for color match. **pH** to be between 9 and 10 for optimum performance.



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**GreenCut Cutting Fluid is SAFE and has superior performance:**



- Machining
- Cutting
- Grinding
- Drilling
- Tapping

Machining all metals:

**Carbon / Stainless Steel Brass  
Inconel Titanium Aluminum**



LubeCorp Manufacturing Inc.  
Home of the **All-SAFE™**  
Industrial Fluid Product Line:

Outperforming while providing  
Uncompromising Safety

1. **Work-SAFE:**  
*Safe for hands, lungs, eyes  
Fireproof and Smokeproof  
Non-toxic*
2. **Nature-SAFE:**  
*Safe for all ecosystems  
Direct sewer disposal  
UL Ecologo certified*
3. **Cost-SAFE:**  
*Superior performance  
Lowered overall costs  
Greater productivity*

Originally Approved by:



**Environment  
Canada**

under the Environmental Choice Program

Hazardous Material Identification System GREENCUT CUTTING/MISTING FLUID	
<b>HEALTH</b>	<b>0</b>
<b>FLAMMABILITY</b>	<b>0</b>
<b>PHYSICAL HAZARD</b>	<b>0</b>
<b>PERSONAL PROTECTION</b>	<b>A</b>

Excellent for liquid CNC controlled  
**Plasma Arc Cutting Tables**

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