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Heating/Cooling System (H/CS) Performance Testing Summary

Tested per ASTM D7044-04a, Standard Specification for Biodegradable Fluids as a B-HFC-0 type fluid, requiring conformance to ISO 12922, Lubricants –Specifications for HFAE, HFAS, HFB, HFC, HFDR & HFDU and ASTM D6046, Standard Classification for Environmental Impact.

Typical Performance Characteristics

PROPERTY	TEST METHOD	LUBRITHERM ALL-TEMP
Density, kg/m ³	ASTM D4052	1069 ²
Water Content, %	ASTM D1744	24.34 ¹
pH @ 20° C	ASTM E70	9.3 ¹
Kinematic Viscosity, cSt	ASTM D445	
@ 40° C		10.20 ^{2,1}
@ 100° C		1.812 ²
@ -30° C	ASTM D5133	3611 ¹
Viscosity Grade	ISO 3448	ISO VG 10 ²
Pour Point, °C	ASTM D2386	<-60
Foaming Characteristics, ml Sequence II (50° C)	ASTM D892	90/0 ¹
Air Release, min @ 50° C	ASTM D3427	1.2 ¹
Elastomer Compatibility, Buna Nitrile 168 hours @ 68° C	ASTM D6546M	Pass ¹
Corrosion Resistance	ISO 4404-1	
Liquid Phase (aluminum, steel, copper, brass)		Pass ²
Vapor Phase (aluminum, steel)		Pass ²
Not recommended for use with zinc		
Four Ball EP	ASTM D2783	
Load wear index		39.47 ¹
Weld point, kg		160 ¹
Parker/Oildyne Pump Durability	Parker FCD-0122	Pass ⁴
Spray Ignition Characteristics	ISO 15029-1	Non-flammable ²
Typical Environmental characteristics	ASTM D5864	
Activated Sludge Inhibition Respiration Test "Absolutely Non-Toxic to wastewater treatment plant bacteria"	OECD 209	3-hour EC50 > 1,000 mg/L ³ "Absolutely Non-Toxic"
Ready Biodegradability CO ₂ Evolution Test Method, 1992	OECD 301B	>69% degradation in 28 days ³ "Biodegradable"
Acute Aquatic (US Fish and Wildlife, 1984)		
Ecotoxicity Classification (Rainbow Trout)	OECD 203	LC 50 < 148.3 mg/L ³ "Practically Non-Toxic"
Ecotoxicity Classification (Daphnia Toxicity)	OECD 202	EC 50 = 36.8 mg/L ³ (48 hr. immobility)
Ecotoxicity Classification (Selenastrum Toxicity)	OECD 201	EC 50 = 31.5 mg/L ³ (Cell Number 72 hr)

Footnotes

- ¹ Clark Laboratories LLC, Fuels and Lubricant Laboratory, 4000 Tech Center Drive, Monroeville, PA. 15146
² Alberta Research Council, 250 Karl Clark Road, Edmonton, AB T6N 1E4
³ AquaTox Testing & Consulting Ltd. 11B Nicholas Beaver Road, RR3, Guelph, ON N1H 6H9 (Stantec Consulting Ltd.)
⁴ Parker Hannifin Corporation, Oildyne Division, Minneapolis, MN 55428 USA

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